

Work Order ID 78333

Monday, January 09, 2012 2:01:35 PM

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78333**DUPLICATE**
Page 1

Item ID: D3891-3

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Gasket

Stop

NS2

Start Date: 1/5/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 1/12/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: *mm*Date: *12-01-09*

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3891

A

100

0.00

100

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3891

Dwg Rev: *A*Prog Rev: *A*

2-Deburr if necessary

*B12-1-9**(G)*

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

B12-1-9

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Page 2

Item ID: D3891-3

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Gasket

Stop ***NS2***

Start Date: 1/5/2012 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 1/12/2012 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan: Date:

Tooling: Date:

Run Start ***NR1***

QC: Date:

SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

(42)

[Signature]

12/1/11 *[Signature]*

[Signature]

12-01-10

Picklist Print

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Page 1

Work Order ID: 78333

Parent Item: D3891-3

Parent Item Name: Gasket

Start Date: 1/5/2012

Required Date: 1/12/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 09.02.04 new issue EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M4111NS.125		Purchased	No			100	sf	455.0000	3.704	7.7978947			
4111 Black Neoprene/EPDM/SBR Blend Sheet 0.125"													

Location

MAT052

114937

Loc Qty

455

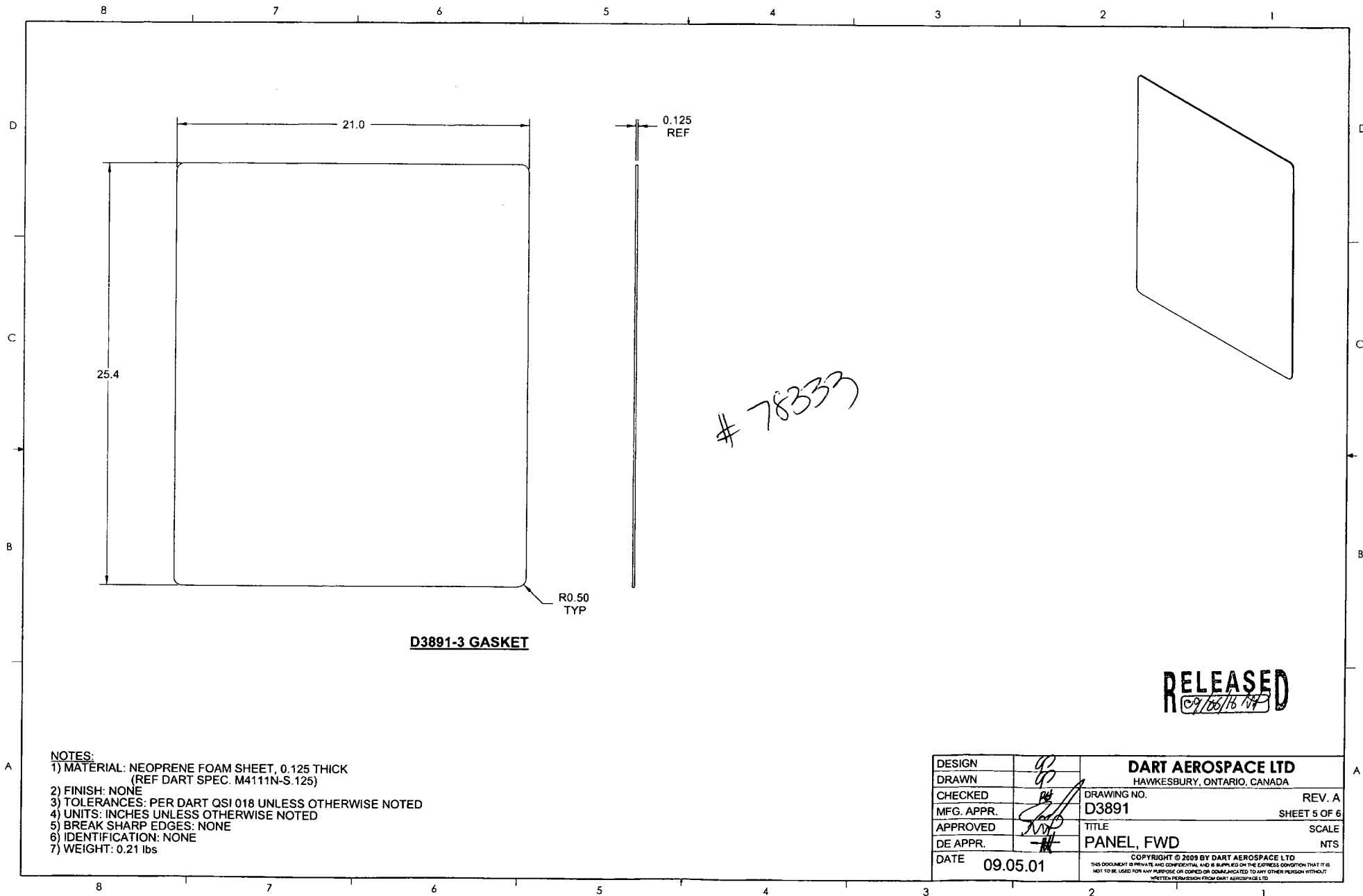
455

Loc Code

1149937

B12-1-9

(8)



D3891-3 GASKET

RELEASED
09/06/16

NOTES:

- 1) MATERIAL: NEOPRENE FOAM SHEET, 0.125 THICK
(REF DART SPEC. M4111N-S.125)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.21 lbs

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3891 TITLE PANEL, FWD SCALE NTS COPYRIGHT © 2009 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>
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DE APPR.		
DATE	09.05.01	

